## **Installation Instructions**

安裝說明書

Front Inner Bumper Brace 前保桿內鐵拉桿 #Q1458

### Application 適用車型

Toyota Townace '08-(Truck Models Only / 貨車車型專用)

## Components 內含配件

① Brace 結構桿	1pcs
② Flange bolt 凸緣螺絲 (M8x1.25x16)	•
③ Nylock nut 尼龍螺帽 (M8x1.25)	1pcs
④ Flange bolt 凸緣螺絲 (M6x1.0x16)	2pcs
⑤ Nylock nut 尼龍螺帽 (M6x1.0)	2pcs

# M6x1.0 ④ Flange bolt+⑤ Nylock nut ④ 凸緣螺絲+⑤尼龍螺帽 M8x1.25 ② Flange bolt+③ Nylock nut ② 凸緣螺絲+③尼龍螺帽 原廠M6x1.0

#### Instructions 安裝說明

Remove the front bumper and plastic air duct.
(vertical parts of the radiator suupport)

拆卸前保桿以及內部的塑膠導風版。 (水箱架左右兩側直立部位)



2. Install the inner bumper brace.

將結構桿安裝至車輛。

**X** Trimming/deleting of the air ducts are required for installation

※ 導風版須加工修剪或拆除不安裝







## Caution 注意事項

- •Installation is recommended to be performed by licensed mechanics with necessary tools to ensure safety. Incorrect installation may cause injury, damage to the product or vehicle. 安裝建議由合格的技師及工具執行以確保安全·安裝錯誤可能對人員、產品及車輛造成傷害。
- •Note the routing of wires and cables before installation, or please refer to factory manual. 安裝前請事先記下線路的安裝路徑及位置以維持原廠配置‧有疑問時請參考原廠手冊。
- •Tighten bolts and nuts frimly by using handtools, and with specified torque if mentioned. 安裝過程請使用手動工具確實鎖緊螺帽及螺絲·如有特別註明請依照說明指示的扭力上鎖。







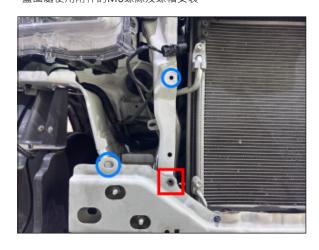


#### Instructions 安裝說明

·LH side · 左側

Reuse the M8 factory bolts (Circled in red) 紅圈處沿用原廠M8螺絲安裝。

Install the supplied M6 bolt and nut (Circled in blue) 藍圈處使用附件的M6螺絲及螺帽安裝。



Lower center part -中間

Reuse the factory bolt (cricled in red)

紅圈處沿用原廠螺絲安裝。



<sup>-</sup>RH side<sup>-</sup> 右側

Reuse the M6 factory bolt (Circled in red)

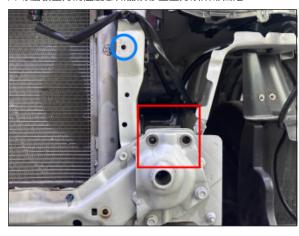
紅圈處沿用原廠M6螺絲安裝。

Install the supplied M6 & M8 bolts and nuts (Circled in blue)

藍圈處使用附件的M6&M8螺絲及螺帽安裝。

※ Please relocate the air temp sensor on the air duct to the upper side of the radiator support using a zip tie.

※ 導風板上方的溫度感知器須移至上方以束帶固定。



3. Once installed, reinstall the bumper 安裝完成後,將保桿裝回車輛。



▼Illstration of installed state 安裝完成示意圖

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